



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
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D3508-13
Job Sheet 187400



Part No: D3508-13

Job Qty: 6 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		1/4/19	0.00	0.50	Waterjet - Flow		DC 18/12/20 DAS 68
120	QC	6 pcs		1/4/19	0.00	0.00	QC8		JAN 03 2019 9-89
130	Brake NC	6 pcs		1/4/19	0.30	0.12	Brake NC 1		DAS 38
140	QC	6 pcs		1/4/19	0.00	0.00	QC5		9-89
150	Large Fab	6 pcs		1/4/19	0.00	1.48	Large Fab 1		9-89
160	QC	6 pcs		1/4/19	0.00	0.00	QC10		9-89
170	QC	6 pcs		1/4/19	0.00	0.00	QC5		9-89
180	Powdercoat	6 pcs		1/4/19	0.00	0.11	Powdercoat3		FEB 06 2019 68
190	QC	6 pcs		1/4/19	0.00	0.00	QC3		FEB 06 2019 68
200	Packaging	6 pcs		1/4/19	0.00	0.00	Packaging3-1	FP-061	M 19-02-6 9-89
210	QC21-SA	6 Ea		1/4/19	0.00	0.00	QC21		DAS 21 9-89 FEB 06 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	1.0320 sf (.172 ea)	100-Waterjet - Flow - 1	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	1	102	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	8.380inches $\pm$ 0.030	8.410 8.350		
2	Wearplate	5.625inches $\pm$ 0.010	5.635 5.615		
3	Wearplate	0.375inches $\pm$ 0.010	0.385 0.365		
4	Wearplate	2.813inches $\pm$ 0.010	2.823 2.803		
5	Wearplate	2.063inches $\pm$ 0.010	2.073 2.053		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

6	Wearplate	0.187inches + 0.005 - 0.001	0.192 0.186
7	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290
8	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290

Plex 12/4/18 8:49 AM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S139664

Part: D3508-13

Job No: 187400

Serial No/Batch: S139664

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/20/18

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Powder Coat 3

M138839 START: 11:00 TEMP: 320° FINISH: 11:30

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
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